PUBLIC NOTICE

ON DECEMBER 17, 2013, DURING THE REGULAR MEETING OF THE PRESIDENT AND BOARD OF TRUSTEES, VILLAGE PRESIDENT CASEY URLACHER DID CALL A COMMITTEE OF THE WHOLE MEETING OF THE PRESIDENT AND BOARD OF TRUSTEES OF THE VILLAGE OF METTAWA, TO BE HELD ON SATURDAY JANUARY 18, 2014, AT THE HOUR OF 9:00 AM. IN THE IN THE SAVANNAH ROOM OF HILTON GARDEN INN; AND IN ACCORDANCE WITH THE APPLICABLE STATUTES OF THE STATE OF ILLINOIS AND ORDINANCES OF THE VILLAGE OF METTAWA, NOTICE IS GIVEN HEREBY THAT THE PRESIDENT AND BOARD OF TRUSTEES OF THE VILLAGE OF METTAWA WILL HOLD THAT COMMITTEE OF THE WHOLE MEETING ON SATURDAY JANUARY 18, 2014, AT THE HOUR OF 9 A.M. IN THE SAVANNAH ROOM OF HILTON GARDEN INN, LOCATED AT 26225 N. RIVERWOODS ROAD, METTAWA, ILLINOIS, FOR THE PURPOSE OF DISCUSSING, CONSIDERING, AND, IF SO DETERMINED, ACTING UPON THE MATTERS CONTAINED IN THE FOLLOWING:

"AGENDA

Mayor and Board of Trustees, Village of Mettawa COMMITTEE OF THE WHOLE MEETING Savannah Room — Hilton Garden Inn 26225 N. Riverwoods Road, Mettawa, Illinois JANUARY 18, 2014 9:00 A.M.

A. CALL TO ORDER

B. ROLL CALL

Mayor Urlacher

Trustee Armstrong Trustee Brennan Trustee Clark Trustee Lane Trustee Maier Trustee Towne

C. CONSIDERATION AND DISCUSSION OF OPTIONS FOR VILLAGE PARKS AND OPEN SPACE PROPERTIES.

D. ADJOURNMENT

Cathy Nelson, Village Clerk"

I, the undersigned, caused the above and foregoing 1 page Agenda to be posted at each of the following locations on or before 9:00 a.m., January 16, 2014

- In the entry to and lobby of the Hilton Garden Inn, 26225 N. Riverwoods Blvd., Mettawa, Illinois; and
- Outside the Savannah Room of the Hilton Garden Inn, 26225 N. Riverwoods Blvd. Mettawa, Illinois

Cathy Nelson, Village Clerk